



MEGTEC Systems Commitment to Sustainability

Sustainability is an area that MEGTEC Systems has focused on for many years. As the largest manufacturer of flotation dryers and pollution control equipment, we have always been committed to what today is called “sustainability”. From our first thermal oxidizer shipped in 1971, which included a heat exchanger many considered to add too much cost -- to today’s regenerative thermal oxidizers with up to 97% thermal efficiency, MEGTEC has been committed to helping our customers save energy. Today using our 14 engineering solutions centers around the world, we are continuously striving to find better methods of helping our customers meet their sustainability goals.

Based on our research using the “Voice of the Customer”, we have designed the best solutions for our customers while minimizing our impact on the environment and community. Our facility has been ISO-14001 certified since 2003, allowing us to establish our environmental policy, determine environmental aspects and impacts of products/activities/services, plan environmental objectives and measurable targets, implement programs to meet objectives and targets, track our programs, and take corrective actions where needed. In addition, MEGTEC is a Level 2 participant in the [Wisconsin DNR Green Tier program](#). This program highlights our commitment to expand our superior environmental performance by encouraging our supply chain to offer environmentally preferable products and practices, by encouraging those businesses in their supply chain to develop their own Environmental Management System and by sharing environmental improvement results with others.

In 1998, the U.S. Environmental Protection Agency (EPA) established the Climate Protection Awards to recognize exceptional leadership, outstanding innovation, personal dedication, and technical achievements in climate protection. This award is selected by an international advisory panel of judges representing government, industry, and non-governmental organizations. In May 2008 at the Kennedy Center in Washington, D.C., MEGTEC was presented this award for our efforts in development of our patented technology to allow coal mines to reduce methane emissions and in the process produce electrical energy. MEGTEC is proud to be the only emission control manufacturer, *ever*, to receive this internationally recognized award. For added information on this program, go to <http://www.epa.gov/cppd/climateawards>.

Having a positive impact is something MEGTEC provides its customers to help meet their sustainability goals. We recognize that meeting sustainability has a very positive impact on not only our world community, but also can have a huge impact on the financial performance of any company. It is this goal to help our customers to reduce their

bottom line that allows us all to have a positive impact on the world we live in. This can be achieved in both design of new products and optimization of existing products for our client's facilities.

In MEGTEC's dryer product line, this is achieved by providing the highest heat and mass transfer to the substrate to allow the energy used in the drying process to be kept at a minimum while producing the quality our client's customers expect from their lines.

In the emission control portion of our business, we are the *only* manufacturer to offer all commercially proven technologies to reduce the solvent-based emissions to the atmosphere. This allows us to look at each application and suggest the technology that best fits his needs and requirements. The technologies we offer are as follows:

Solvent Recovery

The Solvent Recovery Division of MEGTEC Systems provides carbon adsorption systems for solvent recovery, VOC rotary concentrators, distillation systems, bioreactors and bioscrubbers for VOC control, and related services on a worldwide basis. MEGTEC utilizes the most advanced and reliable adsorption and distillation technologies to recover and purify up to 99% of all solvents for reuse. The technology also exceeds regulatory requirements by removing volatile organic compounds and other hazardous air pollutants from process emissions.

Oxidizers

MEGTEC has installed more industrial VOC oxidation systems than any other commercial supplier in the world. Its emission control equipment has been proven in the most demanding printing, process and abatement applications. MEGTEC emission control systems deliver the highest levels of effectiveness and operating efficiency. MEGTEC regenerative thermal oxidizers handle flows from 2,000 scfm to 90,000 scfm with 99% VOC destruction and 97% thermal efficiency. MEGTEC also has extensive experience in providing secondary heat recovery to supply heated air, thermal oil, steam, and hot water for downstream processes. MEGTEC offers unrivaled success working with regulatory agencies.

Optimization and Upgrades

The new Process Heat Recovery System from MEGTEC Systems extracts wasted heat energy and uses it to provide supplemental heating or summer cooling. The system manages source temperatures as low as 200°F or as high as 700°F, and allows the choice of either heated air delivery or cooling air when the ambient conditions permit. This heat can be used for increasing the efficiency of oxidizers with lower heat recovery in the design. Optimization by replacement of heat exchange media in existing RTO systems can allow for increased flow, improved thermal efficiency, or both. MEGTEC's Energy and Engineering Services Group is working with our clients today to provide these services.

For more information, visit: http://www.megtec.com/news_bulletin.php

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FOR IMMEDIATE RELEASE

Contact: The Drucker Group
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A GLOBAL FIRST: Coal Mine Turns Greenhouse Gas into ‘Green Energy’ Using MEGTEC Systems’ Patented VAM Technology.

De Pere, WI, USA – May 20, 2008 — “Coal mines are one of the largest single emitters of methane gas,” states Richard Mattus, Business Manager for the VAM project at MEGTEC. “And among greenhouse gasses, methane (CH₄) is second only to carbon dioxide (CO₂) in global impact,”

“In fact,” Mattus continues, “methane is over 20 times more potent at warming the atmosphere than CO₂.”

“Furthermore, while coal mine ventilation air methane (VAM) is, for mine safety reasons, diluted to concentrations of less than 1%, enormous volumes are being emitted — and it’s even harder to design technically and economically viable systems to dispose of this greenhouse gas.”

MEGTEC Systems, however, has developed a patented combination of emission control and steam cycle technologies, the VOCSIDIZER, that delivers on both counts. And it’s proving its value every day.

World’s first commercially viable VAM-converting installation: WestVAMP in Australia.

Four VOCSIDIZERS are up-and-running at West Cliff Colliery, BHP Billiton, Australia. MEGTEC Development Manager Ake Kallstrand reports that, for more than one year, these systems have been converting the energy of the coal mine’s 0.9% VAM concentration into electrical power.



“Actually,” Kallstrand explains, “the VOCSIDIZER turns VAM into high grade, superheated steam that operates a 6 MW (Megawatt) conventional steam turbine. The electricity generated by the plant is fed into the local area power grid.

“Of course,” he adds, “at British Coal in the UK, starting in 1994, a VOCSIDIZER showed it could efficiently oxidize the very dilute VAM. And in 2001, an installation at Appin Colliery, BHP, Australia, demonstrated twelve full months of efficient heat recovery, using VAM as fuel to generate steam.

“Here, we’re going all the way.”

Measurable returns from multiple sources; new installations could pay for themselves 2 to 3 years.

Colin Bloomfield, President of BHP Billiton, Illawarra Coal states that “we are very pleased with results from MEGTEC’s VOCSIDIZER system. To date, we have abated some 250,000 tons of greenhouse gas — 200,000 by direct methane emission and the balance by displaced electricity emission reduction. And the installation is only taking 20% of the full air volume from the ventilation shaft.

“The facility generates revenue from Greenhouse Abatement Certificates, issued under the NSW (New South Wales) Government’s Greenhouse Reduction program.”

“Such certificates often are referred to generically as ‘carbon credits,’” notes Lars Sundback, Managing Director of MEGTEC’s Sweden office. “They are key currency for investments in global greenhouse gas emission abatement and conversion technologies.”

Valuable credits can be earned with MEGTEC’s exclusive VAM technology, he points out, by VAM abatement. Converting VAM to thermal energy, or into electrical power, as with WestVAMP, can generate direct income and/or savings in addition — amounts that could be considerable, depending on local area conditions and power needs.

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Although the United States is not a Kyoto Protocol signatory, Sundback says there is an increasing market in voluntary carbon trading in the U.S. And, in a demonstration project at CONSOL Energy's Windsor coal mine, a system from MEGTEC has been abating simulated VAM, generating the ultra-low mine gas concentrations typical for VAM by diluting abandoned-mine methane into fresh air, since May of 2007. The project is partially funded by the U.S. EPA and the Department of Energy (DOE).

As rapidly developing global carbon credit trading and investment options evolve, Sundback suggests that the potential exists for coal mines to realize full payback from a new VAM plant in two or three years.

"Of course, 'environmental payback' from these systems benefits everyone."

Patented technology also earns MEGTEC a U.S. EPA Climate Protection Award.

Recognizing the significance of the MEGTEC system for handling VAM emissions as well as actual results generated at WestVAMP, the U.S. Environmental Protection Agency (EPA), on May 19th named MEGTEC one of its Climate Protection Award winners.

"Efforts to help fight climate change will benefit the planet for generations to come," stated Bob Meyers, Principal Deputy Assistant Administrator, EPA Office of Air & Radiation.

"We are honored," summed up MEGTEC Systems President Mohit Uberoi at the award presentation ceremony in Washington, D.C. "By bringing forward new technology to reduce methane emissions, we are proud to be part of the global climate protection solution."

MEGTEC Systems is a leading global provider of air pollution control, resource recovery and sustainable energy-related technologies and equipment, serving industrial markets such as printing, web coating, packaging and many process markets. Owned by Sequa Corporation, MEGTEC holds more than 100 patents, with over 20,000 customer installations world-wide. For further details, visit www.MEGTEC.com

For more information, contact: The Drucker Group • 312.867.4960



(Photo): WestVAMP system

Turning greenhouse gas into electrical energy. For over a year, WestVAMP power plant at the West Cliff Colliery of BHP Billiton in Australia, has been making “ultimate use of ventilation air methane (VAM),” according to observers. It employs MEGTEC Systems’ patented combination of emission control and steam cycle technologies to utilize extremely lean fuel from the greenhouse gas, which is used to generate electrical power.

(Photo): Post-Award Ceremony — MEGTEC quartet with EPA’s Hogan

MEGTEC Systems earns EPA Climate Protection Award. Dr. Kathleen Hogan, Director U.S. EPA, Climate Protection Partnerships Division, presented a Climate Protection Award to MEGTEC Systems in a ceremony on May 19th at the Kennedy Center in Washington, D.C. The award recognizes MEGTEC’s patented coal mine ventilation air methane (VAM) technology, which converts very dilute methane (a greenhouse gas) emissions into electrical power. Together with (left to right) Mohit Uberoi, President, MEGTEC Systems, are executives from MEGTEC Systems AB in Sweden, where the technology was developed: Lars Sundback, Ake Kallstrand and Richard Mattus.

CLEANSWITCH® Regenerative Thermal Oxidizer (RTO)



Make the Switch to Low Cost Clean Air Compliance



Regenerative thermal oxidizers (RTOs) have the potential to achieve nearly 100% VOC removal. However, most standard units only reach 98%. While flush systems allow higher VOC destruction rates, they add hefty capital cost and complicate control and maintenance. Now there is a better way!

The bottom line is process knowledge

CLEANSWITCH®

Regenerative Thermal Oxidizer (RTO)



15,000 scfm unit



25,000 scfm unit



50,000 scfm unit

Operating Specifications/ Performance Benefits

The CLEANSWITCH Modular RTO Gives You:

- Effective regulatory compliance with 99+% VOC destruction efficiency
- Up to 95% thermal efficiency to minimize fuel costs
- Up to 20% lower electrical costs
- Sizes up to 90,000 scfm, (142,000 Nm³/hr)
- 1–3 day installation time
- Trouble-free operation for low maintenance costs
- Prepiped and prewired
- State-of-the-art control system

Optional

- Skid-mounted control house with HVAC unit

The CLEANSWITCH Modular RTO from MEGTEC offers 99+% VOC Removal

With thermal efficiencies of up to 95%, CLEANSWITCH provides exceptional operating economy. In fact, for many applications the CLEANSWITCH will run in a self-sustaining mode. That means no additional fuel is required to destroy VOCs and achieve clean air compliance. How was MEGTEC able to increase efficiency, durability, and reliability?

99+% VOC Removal

The CLEANSWITCH takes its name from MEGTEC's patented valve that keeps cleaned air totally separate from dirty process exhaust. The valve utilizes a double-air seal. This means the integrity of the valve is maintained for the life of the equipment.

Smooth Process Integration & Operation

The CLEANSWITCH valve design virtually eliminates pressure spikes typical of poppet valve systems. Smooth flow transition between heat recovery chambers eliminates process upsets resulting from pressure changes during a valve switch. This makes the CLEANSWITCH unit applicable for even the most pressure-sensitive processes.

Quality Assurance

MEGTEC directly controls the quality and performance of all our units. We pre-assemble and pre-test modular components in our factory to provide significant savings of time and money during installation and start-up.

Cost-Saving, Flexible Modular Design

The CLEANSWITCH gives you the cost benefits of modular design — with improved performance. In addition, the CLEANSWITCH design retains the flexibility needed to adapt easily to the specific needs of your application. We've been building VOC control systems for more than 30 years. So we understand both the regulations and the needs of the customers we serve. This means you get a system that delivers the optimal solution to both your process and compliance situation.

Standard Features

- Energy efficient VFD
- Low pressure drop ceramic media
- Simple, touch-screen controls
- Modem support

Optional Equipment

- Recirculation systems
- Hot-side bypass
- Secondary heat recovery



(3) 60,000 scfm units



(3) 65,000 scfm units



90,000 scfm unit



CLEANSWITCH...
The most efficient, cost-effective and trouble-free VOC removal system you can buy

Six Sigma Quality..
 MEGTEC Systems uses DFSS (Design for Six Sigma) methodology to ensure the quality of our equipment and services



To ensure quality and integrity, CLEAN SWITCH oxidizers are fully assembled before leaving the MEGTEC manufacturing plant



Control housings are skid-mounted to simplify and speed installation while improving access



Units are prewired and prepped at the factory for improved quality control and trouble-free start-up

CLEANSWITCH®

Regenerative Thermal Oxidizer (RTO)

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January 2008

MEGTEC Equipment Offerings



Dryers and Ovens

DRYING & CONDITIONING

- Air flotation dryers
- Roll support dryers
- Thru-air dryers
- Catenary dryers
- Web cooling and conditioning systems
- Silicone Coaters



Match Speed and Zero Speed Splicers/Pasters

ROLL & WEB HANDLING

- Match speed splicers/pasters
- Zero speed splicers/pasters
- Infeeds
- Roll handling systems
- Web guides



Regenerative Thermal Oxidizer

VOC Abatement

- Integrated/separate oxidizers
- Regenerative thermal oxidizers (RTOs)
- Recuperative catalytic oxidizers
- Recuperative thermal oxidizers
- Biological treatment systems
- Solvent recovery & distillation systems

MEGTEC Services

EQUIPMENT REBUILDS/ OPTIMIZATION

- Dryer rebuilds
 - Controls upgrades
 - Burner/plenum retrofits
 - Air bar/nozzle upgrades
- Oxidizer rebuilds
 - Heat exchanger repair
 - Media replacement
 - Controls upgrades
- Splicer rebuilds
- Engineering studies
 - Mechanical/Electrical
 - CFD modeling
- In-house pilot line testing
- Equipment relocation

CUSTOMER CARE SUPPORT

- 24/7 TeleCare hotline
- Customized customer care programs
- Customized training programs
- Regional service support

ENERGY MANAGEMENT

- Energy audits and optimization
- Secondary and tertiary heat recovery
- Process & plant heating/cooling
- Air, water, steam, thermal oil



Customer Care

REPLACEMENT PARTS/ UPGRADE KITS

- Dryers, oxidizers, splicers
- Replacement parts for equipment:
 - MEGTEC, TEC, Enkel/Amal, MEG, Wolverine, Thermo Wisconsin and others

PREVENTIVE MAINTENANCE

- Equipment upgrades
- Thermocouples/instrumentation calibration
- Summary report
- Component photo library
- Thermal imaging

INSTALLATION SERVICES

- Contractor supervision
- Turnkey installations
- Ductwork and equipment platforms
- Project management



Engineered Aftermarket Solutions

CATALYST SALES & TESTING

- Bead and monolith retrofits to any catalytic oxidizer
- Complete analyses by in-house laboratory
- Periodic testing as required by MACT standards
- Disposal services

ENVIRONMENTAL COMPLIANCE & TESTING

- VOC air compliance
- assistance/FID testing
- EnviroMonitor® monitoring and reporting system

THERMAL AIR MANAGEMENT

- Air flow dampers
- Burners and burner management systems
- Custom industrial air handling equipment

NEWS RELEASE

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FOR IMMEDIATE RELEASE

MEGTEC's Dual-Dry® RTO dryer with integrated oxidizer lowers gas consumption and emissions by 50%

De Pere, Wis., U.S.A., February 10, 2008—MEGTEC Systems announces the first installation of its new Dual-Dry® RTO drying system with integrated Regenerative Thermal Oxidizer (RTO) on an 80-page press with web width of 2250 mm.

“Continuously rising energy prices and more stringent environmental requirements in combination with wider and faster webs demand different technology for profitable operation of modern high volume offset heatset presses” said Andy Keil, director of marketing and product development of MEGTEC's Printing Products Group. “Since the 1990's, independent regenerative pollution control systems have replaced recuperative technology in web offset printing. At the same time, dryers with integrated oxidiser were developed for many applications. MEGTEC combined both industry trends in the design of the Dual-Dry® RTO. The Dual-Dry® RTO completely redefines the standards for heatset performance in energy consumption, environmental footprint, product quality and lifetime operating costs.”

With the integration of regenerative thermal oxidation (RTO) for air pollution compliance combined with an ultra high 95% efficiency heat exchanger, the Dual-Dry® RTO is the most fuel-efficient print dryer in the world. Under many production conditions, the RTO supplies all the energy required for both, oxidation and drying, leading to zero fuel consumption. In average production conditions, the Dual-Dry® RTO reduces gas consumption by 50% compared to the best-in-market recuperative systems.

With RTO technology, ink solvent is burned at a combustion temperature about 100°C above the temperature required by recuperative systems. Result is a reduction of NOx and CO guaranteed emissions by 50% without negative impact on the lifetime of the oxidizer. CO2 emissions are reduced under all printing conditions as well and make the Dual-Dry® RTO the most environmentally friendly dryer in the world.

Engineered to meet the growing demand for wider web formats, the Dual-Dry® RTO is designed for high-volume offset presses of 48, 64, 72 80 and 96 pages and is available in 2 different lengths for different speeds up to 18 m/s.

The first Dual-Dry RTO with the new design for large presses will be installed at Leykam in Austria in March 2008, on a MAN Roland 80-page Lithoman press with a maximum web width of 2,250 mm together with the new DLC 6000 paster from MEGTEC.

MEGTEC Systems is the largest independent supplier of pasters and splicers, dryers and related equipment to the newspaper and commercial printing industries.

-more-

ADD ONE, MEGTEC Dual-Dry® RTO

Low cost transport & simple installation

With increasing web widths, the physical size and weight of the dryer increases to a point where transport costs and transport permissions become real issues. On the other hand a mechanical installation at the printing plant is not advantageous for cost and time reasons. By splitting dryer and oxidizer into two compact units of about the same weight, the new Dual-Dry RTO becomes easily transportable, even up to 2860 mm web width. The dryer connects to the oxidizer at only three points and is designed to keep installation time very short. All supply fan motors remain on the dryer and do not need to be removed for transport.

Unique at MEGTEC : RTO pollution control

Regenerative Thermal Oxidizers (RTO) use ceramic stoneware as a heat exchange media to absorb heat. The media is arranged in two beds within the oxidizer. The solvent-laden air stream passes through the first bed into a combustion zone where it is heated to oxidation temperatures. Energy is released during the process. The air stream then passes through the second media bed which “stores” energy from the hot air stream. After a specific period of time, the airflow direction is reversed and the second bed heats the incoming air stream while the first bed stores energy. Constant cycling between the beds ensures complete oxidation. Regenerative thermal oxidation is the most energy efficient emission control technology available with zero fuel consumption under many operating conditions.

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Contact: The Drucker Group
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From greenhouse gas to ‘green energy’:

EPA Climate Protection Award cites MEGTEC Systems’ patented technology, and global efforts to transform methane gas.

De Pere, WI, USA – May 20, 2008 — The U.S. Environmental Protection Agency (EPA) yesterday presented its Climate Protection Award to MEGTEC Systems, owned by U.S.-based SEQUA Corp., in recognition of MEGTEC’s patented technology that enables coal mine ventilation air methane (VAM) to be used as a primary energy-producing source.

Accepting the award for MEGTEC were Mohit Uberoi, Lars Sundback, Ake Kallstrand and Richard Mattus, in a ceremony at the Kennedy Center in Washington, D.C. Climate Protection Award recipients are selected by the EPA from finalists chosen by an international advisory panel of judges representing government, industry and non-governmental organizations.

“Efforts to help fight climate change will benefit the planet for generations to come,” stated Bob Meyers, Principal Deputy Assistant Administrator, EPA Office of Air & Radiation.

“We are honored and delighted for the recognition and appreciation shown by presenting MEGTEC with this highly respected award,” said Uberoi, MEGTEC Systems President. “By bringing forward new technology to reduce methane emissions, we are proud to be part of the global climate protection solution.”

Richard Mattus, Business Manager responsible for the VAM project at MEGTEC, noted that “This award is a tribute to the dedication as well as the expertise of MEGTEC employees. And the success of our installations shows that, going forward, this technology can have considerable impact. A single installation can reduce emissions



corresponding to one million tons of CO₂ equivalents, which has the same impact on Global Warming as taking up to half a million cars off the roads.”

Coal mines are significant sources of methane emissions, noted the EPA in its award summary, and it is over 20 times more potent than carbon dioxide at trapping heat in the atmosphere. Most of these emissions, however, are found in the ventilation air where they, for mine safety reasons, have been extensively diluted by air to a less-than-1% methane concentration. This poses special challenges to design technically and economically viable systems to convert this greenhouse gas to usable energy.

WestVAMP in Australia: world’s first installation to fully apply VAM technology.

MEGTEC’s ground-breaking system, the VOCSIDIZER, is currently the world’s only officially proven and commercially viable technology to abate these emissions. It uses flameless, thermal oxidation to destroy methane in ventilation air, heating and converting it to water vapour and carbon dioxide, a gas with a significantly smaller climate impact. The heat generated by the process can be used directly in mining operations such as coal drying, or to generate electricity.

For more than a year, at West Cliff Colliery, BHP Billiton, Australia, four VOCSIDIZERS have been converting the energy of the coal mine’s 0.9% VAM concentration into high grade, superheated steam that operates a 6 MW (Megawatt) conventional steam turbine. Electricity generated by the plant is fed into the local area power grid. During the first year of operation, this special power plant has also generated 250,000 tons of carbon credits, traded on a local Australian trading scheme.

MEGTEC Systems is a leading global provider of air pollution control, resource recovery and sustainable energy-related technologies and equipment, serving industrial markets such as printing, web coating, packaging and many process markets. Owned by Sequa Corporation, MEGTEC holds more than 100 patents, with over 20,000 customer installations world-wide. For further details, visit www.MEGTEC.com

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