# **CONFIDENTIAL** FLEXIBLE PACKAGING INDUSTRY **2021 COMPENSATION SURVEY**

All information for this survey should be as of December 31, 2021 Note: All information provided shall be kept strictly confidential. Only composite information that does not reveal individual company data will be reported.

Please complete Sections A-E (pages 1-8) using company data. Please complete Sections F-G (pages 9-11) for each of your company's US flexible packaging plants. Return (via email, fax or mail) completed survey by Friday, November 4, 2022.

Completion of the 2022 Compensation Survey is voluntary. Even though you are asked for your company name

	t publish the results correlating to any one member, rather all the data will be aggregated o multiple anonymous groupings.
Company Name	
	SURVEY PREPARATION INFORMATION
	It would be helpful if you could provide contact information for the main preparer of the FPA 2022 Industry Compensation Survey. This is important in case we need to contact you for further information or clarification of the data provided.
Preparer's Name	
Preparer's Email Address	
Preparer's Office Phone	
reparers office r none	
Preparer's Cell Phone	

Please email, fax or mail completed survey to:

John Barrett **Priority Metrics Group PO Box 1943** Spartanburg, SC 29304 Phone: 864-573-6139

Email Surveys to: jbarrett@pmgco.com

For Questions: Contact John Barrett at the number or email listed above

# A. GENERAL INFORMATION

Compai	ny Name			
1.	How many flexible plants does the (Be sure to complete pages 9, 10, 19, 10 amd 11 for non-US plants.)		US . You do not need to complete p	non-US ages
2.	What was your company's annual	net sales volume in 2021 for f	lexible packaging operations?	
	Under \$ 25 Million	\$ 25 - 99 Million	s 100 Million a	and over
3.	List the percentage of the dollar va operation listed below. These perc	· · · · · · · · · · · · · · · · · · ·	npany for each manufacturing	
	Film Extrusion Single Web Converting Multiweb Converting Bag Manufacturing Other	% % % % % %		
	Total	0 %	Note: Total must be 100 %	
4.	A. List the number of flexible page	ckaging employees by type as	of December 31, 2021.	
	Salaried Exempt Non-Exem Salaried Total To	npt 0 tal All Employees	Hourly Production Non Production Hourly Total	0
B. Indica	te the number of total Sales Repress	entatives working for the comp	pany as of December 31, 2021:	
	Company Sales Representatives (	(W-2 Employees)		
	Manufacutring Sales Representative	ves (1099 Employees)		

### **B. BENEFITS - ALL LEVELS OF EMPLOYEES**

Note for Hourly workers: If your company operates more than one flexible packaging plant please indicate which

benefits are offered to the majority of your workers.

Note for Salaried workers: Include company sales representatives in your response.

A. Check all benefits which are offered to the different type of employees.

	Salaried	Hourly
a. Major medical Check all that Apply		·
i. HMO		
ii. PPO		
iii. POS		
iv. Other(specify)		
b. Dental		
c. Optical		
d. Prescription drug plan		
e. Pension plan:		
i. Defined benefit		
ii. 401 M (after tax cont.)		
iii. 401 K (before tax cont.)		
iv. Employee investment education		
v. Profit sharing		
vi. Other(specify)		
f. Short-term disability		
g. Long-term disability		
h. Accidental Death & Dismemberment		
i. Retiree medical insurance		
j. Life insurance		
k. Stock purchase plan		
1. Bonus Program		
i. Annual Payout		
ii. Other Payout (specify)		
m. Production incentives		
(gain sharing)		
n. Profit sharing		
o. Tuition assistance		
p. Professional clubs & associations:		
i. Allowance		
ii. Company supplied		
q. Social & Recreation clubs:		
(i.e. country club or racquetball club) r. Vehicle		
i. Leased		
ii. Purchased		H
iii. Allowance		
s. For Employees Children		
i. Education Loan		
ii. Scholarhip Program		
t. Cafeteria plan		
u. Employee Assistance Program (EAP)		
v. Paid Leave	_	_
i. Jury Duty		
ii. Military Service		
iii. Family Leave		
iv. Funeral/Bereavement		
v. Child-care/Elder-care		
w. Flexible Spending Accounts		
x Other Benefits (specify)		
<b>(1</b> 3)		

1.	B. What other non-cash compensation benefits or services does your company offer or are you planning to offer employees. (This includes incentives to attract, retain or reward employees, such as Service Awards, Employee Recognition, Suggestion Programs, picnics or parties, credit union, on-line enrollment, benefit statements).					
_	What perbenefits:	nployees: If your firm operates more than of centage of payroll represents company-paid health (major medical, dental, optical), all compensation, etc.), retirement benefits, vac	benefits for the	he different lev ate payroll taxe	els of employees? Include <i>all</i> s (FICA, unemployment tax,	
			Salaried		Hourly	
				%	%	
3	A. Perce	nt of health benefits (major medical, dental	, optical) prem	niums the emplo	byee pays	
				%	%	
	B. Vacat	ion - (Indicate the number of hours of vaca  (1 week = 5 business of 6 months 1 year 5 years 10 years 20 years 30 years Other (specify)	lays = forty he	or length or serv		
	C.	For Vacation, is there Carryover provisio Yes or No Max # days Cashout Option (Y/N)	n?  Yes	☐ No ☐ No	Yes No	
	D.	Sick Days Provided? Yes or No Max # days Carryover (Y/N) Cashout Option (Y/N)	Yes Yes	☐ No ☐ No	YesNo	
	E.	Is there a 401 K Match? Yes or No Vesting (Y/N) Vesting Schedule	Yes Yes	No No	Yes No	
	F.	Annual number of holidays		]		

Indicate Ho	olidays provided for Salarie	ed Employees by checking	g all that apply.			
Washii Memoi	ear's Eve ngton's Birthday rial Day on Day mas Eve	New Year's Day Lincoln's Birthday Independence Da Veteran's Day Christmas Day		Day after New Year's Eve President's Day Labor Day Thanksgiving Day Employee's Birthday	M.L. King's Birthday Good Friday Columbus Day Day after Thansgiving Day 1 Floating Holiday	
Other	(specifiy)					
Indicate Ho	olidays provided for Hourly	y Employees (provide the	norm for multiplan	t operations) by checking al	ll that apply.	
Washii Memoi	ear's Eve ngton's Birthday rial Day on Day mas Eve	New Year's Day Lincoln's Birthday Independence Da Veteran's Day Christmas Day		Day after New Year's Eve President's Day Labor Day Thanksgiving Day Employee's Birthday	<ul> <li>M.L. King's Birthday</li> <li>Good Friday</li> <li>Columbus Day</li> <li>Day after Thansgiving Day</li> <li>1 Floating Holiday</li> </ul>	
Other	(specifiy)					
4.	A. Do you offer benefits to	o parttime employees?	Salaried Yes No	Hourl Yes	S	
	B. If yes, indicate hours	required to earn benefits?	Salaried	Hourl	ly	
	C. Check all benefits tha	t are offered parttime emp	-			
	De Va Ho Sio	edical ental acation olidays ck Days fe Insurance	Salaried	Hourl	ly	
5.	Indicate average annual tur	rnover rate (as a percent) l	by employee type			
	employee, and what do you expect the average percent increase or decrease to be in 2022? Denote decreases by using					
	parentheses, i.e., (3)%. If r	no mercuse of decreuse is	Salaried Salaried	Hourl	ly	
2020 avera	ge increase		%		%	
2021 avera	ge increase		%		%	
2022 expec	atad inaraga		%		%	
	neu merease		/ 0	<u> </u>	` · ·	

## C. SALES REPRESENTATIVES' COMPENSATION PRACTICES

Note: This relates to W-2 Company Employees.

1.	What method of compen	nsation does your company us	e for its company sales force? (Check all that apply.)
		Straight Salary	Salary plus Commission
		Straight Commission	Salary plus bonus
		Commission plus bonus	Salary, bonus & commission
2.	A. Is your company sale	es force provided an automobi	ile?
		Yes	☐ No
	B. If yes, how is vehicle	provided for?	
		Lease	Purchase
		Allowance	
	C. If no, what type of re	eimbursement is provided, and	1 how much?
		IRS mileage rate	Amount per mile
		Other (specify)	
Question	ns on Commissions to	Company Sales Force (	W-2 Employees)
		·	e, skip Questions 3 - 8 and begin with Question 9.
3.	What is the frequency of	f commission payments to cor	npany sales representatives?
		Weekly	Bi-Monthly ( 24 times a year)
		Monthly	Bi-Weekly ( 26 times a year)
		Quarterly	Other (specify)
		Annually	
4.	Are commissions paid or	n gross sales, net sales, or val	ue added sales? (Select the one most used.)
		Gross sales	Net sales Value added sales
E	A 41		.;
5.			vidual sales representative's performance or by a ge of commission or the same rate regardless of amount
		Prorated	Constant Rate
6.		posed on commissions? (Sele plus commission" or "salary	ct only one answer.) , bonus, and commission" was checked in
		None	100% of Salary
		25% of Salary	200% of Salary
		50% of Salary	Other (specify)
7.	When are commission pa	aid or credited?	
	•		
		at time of order on receipt of order payment	after shipment of order

8	Please check the formula used to determine commission payments. (Only answer if any method of compensation involving "commission" was checked in Question 1 previous page.)				
	Fixed commissions on total sales volume Rate based on product category Sales amount in excess of predetermined goal  Product gross margin Other (specify)				
(Answer of bonus,"	s on Bonuses to Company Sales Force (W-2 Employees) uestions 10-14 if you checked any of the following responses in question 1 on the previous page: "Commission plus Salary plus bonus," or "Salary, bonus, and commission." If no bonus structure exists, skip to Question 14, es Management Personnel.)				
9.	What is the frequency of bonus payments to sales representatives?				
	Bi-Monthly ( 24 times a year)  Monthly  Quarterly  Semi- Annually (2 times a year)  Annually  Other (specify)				
10.	Are bonuses paid on gross sales, net sales, or value added sales? (Select the one most used.)				
	Gross sales Net sales Value added sales				
11.	Are the bonuses prorated by the level of the individual sales representative's performance or by a constant rate? (Or the same rate regardless of amount sold.)				
	Prorated Constant Rate				
12.	What limitations are imposed on bonuses? (Select only one answer.)				
	None       100% of Salary         25% of Salary       200% of Salary         50% of Salary       Other (specify)				
13.	Please check the formula used to determine bonus. (Check all that apply.)  Fixed bonus on total sales volume  Rate based on product category  Sales amount in excess of predetermined goal  Product gross margin  Other (specify)				
Sales M	unagement Personnel				
14.	Title of the first level of sales management above sales representative:				
	Sales Manager Product Sales Manager District Sales Manager Regional Sales Manager National Sales Manager Vice President of Sales Other (specify)				
15.	What is the average number of sales representatives reporting to above (Question 14) manager?				
16.	How many of these managers do you have?				
17.	A. Is this manager required to sell in addition to managing?				
	☐ Yes ☐ No				
	B. If yes, does this manager receive extra monetary compensation?				
	☐ Yes ☐ No				

18.	what sales volume is supervi	ised by these managers?	,			
	Highest Volume	\$		Average Volume	\$	
	Lowest Volume	\$				
Externa	al Sales Force/Manufactur	ing Sales Represent	atives (109	99 Employees)		
1.	Describe how you compensa	te your External Sales F	Force (1099 I	Employees i.e. Manufacturing	Sales Representatives).	
		D. SALARY	Y COMPE	ENSATION PRACTICE	ES	
1.	Do you use salary ranges in y	your Compensation Prog	gram?			
		Yes		No skip to Question 3.		
2.	For each of the following per adjustment was (to be) made			or to be) made by checking Y	es or No. If an	
	Year			Range Adjustment (	(%)	
	2020	Yes	☐ No	%		
	2021	Yes	☐ No	%		
	2022	Yes	☐ No	%		
3.	A. By company policy, do y and the first-line supervis		ferential bety	ween the highest paid employ	ee supervised	
		Yes		☐ No		
	B. If yes, by how much?	%				
Merit Iı	ncreases					
4.	A. Do you have a formal me	erit review program for s	salaried perso	onnel?		
	(If yes, please indicate perce	☐ Yes ntage increases for the	following)	☐ No		
	B. What percent was <b>budge</b>	ted for merit increases i	n <b>2021</b> ?	%		
	C. What was the <b>actual</b> perc	cent of merit increases for	or <b>2021</b> ?	%		
	D. In 2022, what percent is	budgeted for merit incre	eases?	%		

#### E. COMPANY SALARY DATA

The following positions are companywide positions, not specific to plant level. Please complete this page only once. *Refer to definitions beginning on page 11.* 

To calculate average salary: sum each employees salary for a particular position into one aggregated total, then divide this total by the number of employees in that position. Use this formula to calculate averages for "average other cash compensation" and "average years in position."

		Number of Employ-	Average Annual Base	Average Other Cash	Bonus Potential Max %	Average Years in Position
	Title and Job Description	ees	Salary	Compens ation*		
1	Dir. of Sales/Top. Div. (or Corp.) Sales Exec.			ation		
2	Dir. of Mfg./Top. Div. (or Corp.) Mfg. Exec.					
3	Mgr. of Engr./Top. Div. (or Corp.) Engr. Exec.					
4	Dir. of Resch & Dev./Top Div. (or Corp.) Tech. Dir.					
5	Dir. Finance/Top Div. (or Corp.) Financial Officer					
6	Div. (or Corp.)Marketing Manager/Product Manager					
7	Div. (or Corp.) Technical Services Manager					
8	Div. (or Corporate) Human Resources Mgr/Dir					
9	Div. (or Corporate) Information Technology Mgr/Dir					
10	General Manager					
11	Sales Manager					
12	Regional/District/Area Sales Manager					
13	Sales Representative - Level I					
14	Sales Representative - Level II					
15	Sales Representative - Level III					
16	Sales Coordinator/Inside Sales					
17	Manager of Customer Service					
18	Customer Service Representative					

<sup>\*</sup>Include bonus pay in "Other Cash Compensation."

Note:selected job definitions are provided on pages 12-14.

	Title and Job Description	Number of Employ- ees	Average Annual Base Salary*	Average Other Cash Compensation*	Paid Overtime y or n	Average Years In Position
19	Secretary/ Administrative Assistant					
20	Executive Secretary/ Assistant					
21	Clerk (AP, Accounting, Administration)					
22	Credit Specialist					
23	Benefits Administrator					
24	Payroll Assistant					
25	Receptionist					

Section F, Salary Data, is continued on page 9 and collects information on salaried workers by plant level functions. Section G, Wage data for plant level functions and other wage data are collected on pages 10 and 11.

Please complete the following pages for each US flexible packaging plant.

4	
Plant locati	

### F. PLANT SALARY DATA

Complete the rest of the survey, pages 9, 10, 11 for each plant in Question 1, Section I, General Information. Selected job definitions can be found beginning on page 12.

Selectea	job aejinitions can be joi	ina beginning on pa	ge 12.				
1. 2021 Annual Net Sales of the <u>Plant</u> : (Also include the fair market value of sales sent to other company plants						t to other company plants.)	
	Under \$ 25 Million		\$	25 - 99 Million			\$ 100 Million and over
2.		List the percentage of the dollar value of sales <u>for this Plant Location</u> for each manufacturing operation listed below. These percentages must total 100%.					
		Film Extrusion Single Web Convert Multiweb Convert Bag Manufacturing	ing		% % % %		
		Other (specify)			%		
		Total		0	%	Note	: Total must be 100 %
3.	Total Number of <u>ALL</u>	Employees at this Lo	ocation			$\neg$	

4. Complete information for only the listed salaried positions. To calculate average salary: sum each employees salary for a particular position into one aggregated total, then divide this total by the number of employees in that position. Use this formula to calculate averages for "average other cash compensation" and "average years in position."

	Title and Job Description	Number of Employ- ees	Average Annual Base Salary*	Average Other Cash Compen- sation*	Bonus Potential Max %	Average Years In Position
26	Resident/Plant Manager					
27	Production Manager					
28	Plant Engineer					
29	Coating Department Manager					
30	Printing Department Manager					
31	Quality Manager					
32	Manager of Production Planning & Control					
33	Plant Controller					
34	Pre-Press/Graphics Arts Manager					
35	Plant Human Resources Manager					
36	Process Engineer - A					
37	Pre-Press Manager					
38	Process Engineer – B					
39	Mechanical Design Engineer					
40	Shift Supervisor					
41	Purchasing Manager-Materials & Facilities					

<sup>\*</sup>Include overtime pay in "Other Cash Compensation."

Note:selected job definitions are provided on pages 13-15.

p	lease.	comple	ete thi	nage	for	each	flexib	le na	ckaoi	no i	nlant
г	iease	compr	ete iiii	s page	101	cacii	Hexio	ie pa	ickagi	пд	pram

Plant locati	

### G. PLANT WAGE DATA

1. List the <u>hourly compensation rates</u> for each position. (These positions **do not** have descriptions in the definition pages at the end of the survey. Each job title is fairly uniform for the industry.)

		All Employees			
	Job Titles	Minimum*	Maximum*	Average**	
a.	Adhesive/Laminator/Operator				
b.	Electronic Specialist				
c.	Electronics Tech				
d.	Extrusion Coating/Laminating Helper				
e.	Extrusion Coating/Laminating Operator				
f.	Film Extrusion Helper				
g.	Film Extrusion Operator				
h.	Ink Adjuster				
i.	Inspector/Packer				
j.	Machine Adjuster				
k.	Machine Tender				
1.	Machinist				
m.	Maintenance Electrician				
n.	Maintenance Helper				
0.	Maintenance Mechanic				
p.	Material Handler				
q.	Plate Maker				
r.	Plate Mounter				
s.	PrePress Technician				
t.	Press Helper				
u.	Press Operator - Bag				
v.	Press Operator - Flexo				
w.	Press Operator -Roto				
х.	Quality Control Tech				
y.	Rewinder Operator				
z.	Shipping Coordinator				
aa.	Shipper/Receiver				
ab.	Shipping Utility				
ac.	Slitter Operator				
ad.	Utility				
ae.	Wrapper				
af.	Operations Partner ***				
ag.	Other				

<sup>\*</sup>Minimum & Maximum: Current <u>Lowest</u> and current <u>Highest</u> rate of <u>all</u> employees in this position.

<sup>\*\*</sup>Average: Total of <u>each</u> employee's (in the position) hourly wage divided by the total number of employees (in the position).

<sup>\*\*\*</sup> in a cell manufacturing environment, the operations partner is responsible for set-up, operation, and tending machines. Partners are also responsible for self-supporting safety, quality-control, and basic maintenance activities of the facility.

Please co	mplete this page for each flexible packaging plant. Plant locati
2	What is the average pay for all hourly workers? \$\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
3	What are the shift differentials? Use the pay of the first shift as the base.
	Shift differential (\$/hour): 2nd 3rd
4	A. Check the overtime hours paid by the type of overtime.
	☐ 1 1/ 2 x (after 8 hours)       ☐ 1 1/ 2 x (Sunday)         ☐ 1 1/ 2 x (after 40 hours)       ☐ 2 x (Sunrday)
	□       2 x (after 10 hours)       □       1 1/2 x (Holiday)         □       2 x (after 12 hours)       □       2 x (Holiday)
	1 1/2 x (Saturday)  Other (specify)  2 x (Saturday)
	B. Do you include vacation & sick time in overtime calculation?
	☐ Yes ☐ No
5	A. Is labor at this plant unionized?
	☐ Yes ☐ No
	B. If yes, list the percent of increase stated in the contract along with the corresponding year.
	Year Percent
	1st Year
	C. If <b>yes</b> , please list the unions represented at the plant.
	D. Is there a cost of living allowance (COLA) in the contract?
	☐ Yes ☐ No
	Thank You
	DEADLINE: Friday, NOVEMBER 4, 2022.
	Please email or mail completed survey to:
	John Barrett Priority Metrics Group PO Box 1943 Spartanburg SC 29304

Phone: 864-573-6139

Email Surveys to: jbarrett@pmgco.com

For Questions: Contact John Barrett at the number or email above

PLANT DATA

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#### **Selected Job Description Definitions**

Selected Titles and Job Descriptions for Salaried Workers (pg. 8 and 9 Salary Data)

- 1. **Director of Sales/Top Divisional (or Corporate) Sales Executive-**Reports to top (division or corporate) executive. Responsible for all selling efforts of division as well as customer service function and technical service function.
- 2. **Director of Manufacturing/Top Divisional (or Corporate) Manufacturing Executive-**Reports to top (division or corporate) executive. Responsible for all plant manufacturing operations as well as division engineering staff and production planning staff.
- 3. Manager of Engineering/Top Divisional (or Corporate) Engineering Executive-Responsible for all plant and equipment specifications and implementation. Also responsible for design and implementation of machine and electro/mechanical process improvements.
- 4. **Director of Research & Development/Top Divisional (or Corporate) Technical Director-**Reports to top (division or corporate) executive. Responsible for all new product development and testing as well as improvements to existing products and processes.
- 5. **Divisional (or Corporate) Controller**-Reports to top (division or corporate) executive. Responsible for all financial accounting, data processing activities in division, and cash flow management.
- 6. **Divisional (or Corporate) Marketing Manager/Product Manager-**Responsible for marketing planning and implementation regarding existing product lines in a particular market. Also responsible for product pricing activities.
- 7. **Divisional (or Corporate) Technical Service Manager**-Responsible for management of technical service representatives on nationwide basis and for interface with customers in areas of product machine ability problems and new product testing at end-user level.
- 8. **General Manager**-Manages production, sales and administration of a plant on a profit-center basis. Participates in local labor negotiations and is final level of grievance settlement prior to formal arbitration. Participates in determination of new products to manufacture and sell. Recommends use and application of new machinery, equipment and processes. Represents the company in worthwhile community activities.
- 9. **Resident/Plant Manager**-Manages all production and administrative functions of a plant with the exception of sales. Incumbent directly supervises the plant controller, production manager, human resource manager, etc.
- 10. Sales Manager-Under general direction of General Manager or other higher authority plans, organizes and directs sales, customer service and art departments. Establishes sales territories, goals and operating budgets. Develops new business. Recommends pricing policies. Establishes and maintains executive contact with customers and prospects.
- Regional/District/Area Sales Manager-Under supervision of the Sales Manager, this position is responsible for all aspects of selling in the area assigned.
- 12. Sales Representative-Level I-Under general direction of Sales Manager sells company products in an established territory within an assigned industry and/or industries. Develops new business and new accounts, handles customer complaints. May be asked to recommend annual sales forecast for territory. Reports on competitor activity and industry trends. Beginner level.
- 13. **Sales Representative-Level II**-Similar to Level I but, because of broader knowledge of company's services and products, has a wider territory and more important industry mix. Is expected to recommend annual sales plan for his territory. Is considered a fully qualified sales representative.
- 14. **Sales Representative-Level III-**Similar to Levels I and II above, but territory is characterized by one or more major accounts, large volume and above average in competition. Assignments are often developmental in nature, requiring the highest level of sales productivity and imagination.
- 15. Sales Coordinator/Inside Sales-This position does not involve travel. This inside position acts as support to the various levels of sales representatives and responds to potential customer requests.

- 16. Manager of Customer Service-Under general direction of Sales Manager supervises the processing of orders, customer complaints, credit inquiries and customer inventory levels. Coordinates pricing, both list and off-list. Provides shipment information and status of orders to sales personnel and customers. Responsible for obsolete and slow moving finished goods report. May control Teletype and sales Steno pool.
- 17. **Customer Service Representative-**Under general direction of Manager of Customer Service. Handles general product inquiries, processes orders, etc.
- 18. **Production Manager**-Under general direction of General or Resident/Plant Manager or other higher authority manages production and maintenance and is responsible for the overall performance of factory operations. Establishes plant operating goals for productivity, waste, safety and housekeeping. Prepares annual budget for capital improvements and manufacturing costs. Develops cost reduction program Coordinates total plant efforts with the Sales Manager and the Plant Controller. Has primary responsibility for union relations short of final review step by General or Resident/Plant Manager. Participates in decisions relating to new product development.
- 19. Plant Engineer-Under general direction of Production Manager or Plant Manager plans, organizes and supervises the total plant maintenance requirements, including preventive maintenance to plant utilities and buildings. Controls the installation of new equipment, modification to existing equipment and building changes. Acts as fire brigade captain. Is in charge of entire facility for fire fighting and programs of the same. Responsible for inventory control of MRO parts and supplies. Responsible for all subcontractor installation and maintenance activities. Responsible for all machinery design, including design projects by consulting engineering services.
- 20. Coating Department Manager-Under general direction of Production Manager or Plant Manager supervises the waxing, polyethylene extrusion coating operations. Establishes waste controls, quality equipment maintenance level and requested maintenance work. Identifies study requirements relating to methods improvement, equipment modification and process deficiencies. Handles first-step union grievances.
- 21. **Printing Department Manager**-Under general direction of Production Manager or Plant Manager supervises printing (process and line flexo, metal plate, letterpress and rotogravure.) Responsible for the support functions of rubber plate-making, ink and lacquer supply. Establishes waste control, quality standards and employee safety programs Sets productivity and operating goals. Responsible for audit of equipment maintenance level and requested maintenance work. Identifies study requirements related to methods improvement, equipment modification and process deficiencies. Handles first-step union grievances.
- 22. Quality Manager-Maintains quality control programs. Provides technical assistance in the development of processes and products in the production departments. Analyzes customer complaints and recommends corrective actions. Initiates, maintains and updates manufacturing specifications. Processes raw material complaints on quality. Assures that all quality control tools and instruments are calibrated accurately. Assists production in developing and instituting quality awareness programs.
- 23. **Manager of Production Planning & Control**-Schedules and expedites orders through all plant production departments. Receives orders from customer service department, plans machine loading and priorities through manufacturing and shipping operations. Balances plant workload to meet delivery dates. Follows up and expedites as necessary. Responsible for finished goods inventory control.
- 24. Plant Controller-Provides final guidance to management and operational personnel. Directs accounting functions, including hourly payroll activity. Develops, assembles and analyzes forecasts, budgets and plant operating profit plan. Analyzes and approves customer credit and assures collection of accounts receivable. Supervises salary administration and employee benefits programs for salaried personnel. Develops new and improves existing systems and procedures.
- 25. Pre-Press/Graphics Arts Manager-Responsible for all aspects of customers' artwork from conception to just prior to printing.
- 26. **Plant Human Resources Manager**-Recruits, interviews, screens and recommends for hire all wage, non-exempt and exempt salaried employees. Orients all new employees on company policies, practices and procedures. Advises and counsels line management on labor relations. Maintains affirmative action programs. Carries out various community and public relations functions as assigned.
- 27. **Process Engineer-A**-Senior, non-supervisory position responsible for establishing operating parameters for the production of new products. Responsible for improving the efficiency of existing products. Responsible for changes to processes to improve the quality of the products to be produced. Consults with the R & D to recommend or suggest changes in product constituents to improve the quality of the final product.

- 28. **Pre-Press Manager**-Referring to the position above, incumbent is responsible for all or at least one of the following:

  1) the specific functions relating to the extrusion of film, 2) the specific function relating to printing, or 3) all pre-press specific functions.
- 29. **Process Engineer-B-**Senior, non-supervisory position responsible for engineering, supervising, and coordinating all projects including the design, purchase and installation of new equipment and rebuilding or expansion of current equipment. Coordinates internal plant logistic functions affected by these projects. Responsible for equipment and vendor selection.
- 30. **Mechanical Design Engineer**-Provides design requirements and engineering needed to develop new equipment and to modify existing equipment for manufacturing operations. Requires thorough knowledge and understanding of manufacturing technology. Provides advice to plant engineer on design requirements and changes. Recommends improvements to increase equipment performance and productivity.
- 31. **Shift Supervisor**-Responsible for efficient operation of production activity within assigned area on one shift. Trains, supervises and motivates production employees. Coordinates flow of materials, ensures quantity and quality of production, maintenance of equipment, control of operating costs, spoilage control and efficiencies. Participates in physical inventory; identifies and analyzes variance in inventory. Develops and implements methods to increase productivity.
- 32. **Purchasing Manager-Materials & Facilities-**Responsible for raw materials purchasing function including negotiation of . major purchases. Responsible for land, building and equipment purchasing function. Has responsibility for overall management process